



EVOL PARTS CATALOG

***COUNTER EJECTOR
DIE CUT
FEED
FOLDING
SLOTTER
YOKES
PUMPS & LUBRICATION
BEARINGS
POWER TRANSMISSION
REPAIR SERVICES
MATERIAL HANDLING & INDUSTRIAL COMPONENTS***



GLBINDUSTRIAL.COM



EVOL SUPPORT OFFERING

GLB Services delivers specialized, independent support for operating EVOL machinery. With extensive hands-on experience and deep technical knowledge, GLB provides expert service solutions designed to maximize equipment performance, reduce downtime, and improve overall plant efficiency—without the limitations of OEM dependency.

Our capabilities include complete machinery rebuilds and system upgrades, precision machine center lining, advanced troubleshooting, and customized preventative maintenance programs. We also offer hands-on technical training to ensure plant personnel are equipped to properly maintain and optimize their equipment for long-term reliability.

EVOL SERVICE CAPABILITIES

GLB Services also provides rapid-response emergency support, ensuring that critical breakdowns are addressed quickly and effectively to minimize production loss and restore operations.

As a trusted independent service provider, GLB combines real-world expertise with a proactive, solutions-driven approach—helping maintain peak performance and extend the life of their EVOL equipment.

Mechanical Services

- Feed Table Rebuilds
- Box Depth Section Rebuilds
- Slotter Head Replacement & Setup
- Folding Rail Rebuilds & Precision Alignment
- Counter Ejector Rebuilds & Adjustments
- Complete Machine Centerlining & Performance Optimization

Maintenance & Reliability

- Preventative Maintenance Programs tailored to plant operations
- Inspection and replacement of consumable wear components
- Belt and motor coupling inspection and alignment
- Scheduled section rebuilds based on machine condition
- Ongoing performance and reliability assessments

Operational Support

- Advanced Troubleshooting & Diagnostics
- Emergency Breakdown Response & Repair
- On-Site Technical Support

Training & Performance Improvement

- Hands-on Maintenance Training for Plant Personnel
- Operator and maintenance best practices
- Box Quality, Consistency, and Optimization



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THE MAN WHO MAKES IT HAPPEN.



Eric "Shawn" Ansbro

Eric "Shawn" Ansbro is a seasoned specialist with over 25 years of experience in the corrugated industry. Throughout his career, he has built a strong reputation for diagnosing complex mechanical issues, optimizing machine performance, and delivering results where it matters most—on the plant floor.

Shawn's background includes working with Mitsubishi Heavy Industries, where he installed, commissioned, and serviced advanced corrugated machinery. He also brings extensive hands-on experience supporting EVOL systems across multiple facilities nationwide. His expertise spans troubleshooting, equipment rebuilds, machine optimization, and technical training, making him a trusted partner for both operations teams and leadership.

As the driving force behind GLB's service operations, Shawn brings a proactive, solutions-oriented approach to supporting the corrugated industry. His mission is clear: reduce downtime, improve operational efficiency, and help customers maximize the performance of their equipment.

Built on real-world experience and a forward-thinking mindset, Shawn combines technical precision with a commitment to service excellence, setting a higher standard in the industry.



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WHY WE ARE THE BEST CHOICE.

*We have a reverse engineering design center
with focus on design and performance improvements.*

- *We are constantly looking at ways to increase the life of wear parts using the best raw materials available.*
- *Virtually all of our parts are machined from solid billet materials rather than cast.*
- *All parts are tested at various facilities across the country before releasing them into production.*
- *90% of parts are in stock and most will ship the same day.*
- *OUTSTANDING CUSTOMER SERVICE and PRODUCT SUPPORT. If you are not happy with our parts, we will make it right.*
- *We encourage customer feedback to ensure our parts are the best performing parts on the market.*
- *We are consistently 20-40% more cost effective than other manufacture.*
- *Proud to be a UNITED STATES based company.*



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COUNTER EJECTOR PARTS

CE07.1



Cam Follower Kit - (4) Straight (4) Flanged

YCA0488 -ASY



84 Ledge Support Device

YCE3235



Front Stop Nut

YCE3559



STL Arm for Ledge Assist

YCE3892



Drive Gear STL 35T

YCE4278



Bracket, Shaft Support

YCE4476



Bracket for Ledge Support

YCE4504



Drive Gear STL 35T

YCE4590



Bolt

DIE CUT SECTION

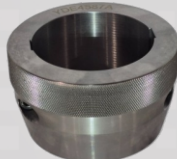
UPPER PULL COLLARS

EVOL 84 DC06.1



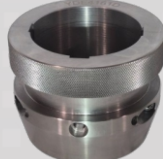
84 Upper Pull Collar Kit

YDE4587A



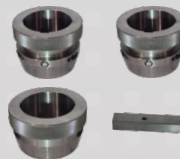
EVOL 84 Center Pull Collar

YDE4161D



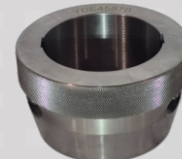
EVOL 84 Dr/Op Pull Collar

EVOL 84 DC07.1



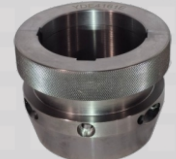
84 Lower Pull Collar Kit

YDE4587B



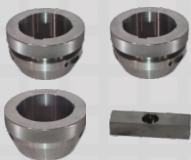
EVOL 84 Center Pull Collar

YDE4161E



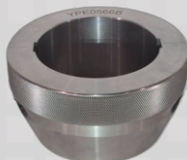
EVOL 84 Dr/Op Pull

EVOL 100 DC06.1



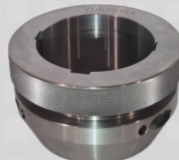
100 Upper Pull Collar Kit

YPE0566B



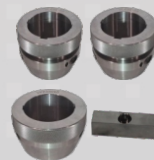
EVOL 100 Center Pull Collar

YDE5018A



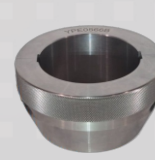
EVOL 100 Dr/Op Pull Collar

EVOL 100 DC07.1



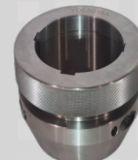
100 Lower Pull Collar

YPE0568B



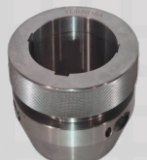
EVOL 100 Cnt Pull Collar

YDE5018A



EVOL 100 Op Pull Collar

YDE5018B



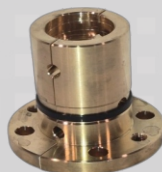
EVOL 100 Dr Pull Collar

YDE4615A



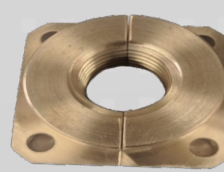
84 Bronze Nut, Drive Side - RH

YDE4615B



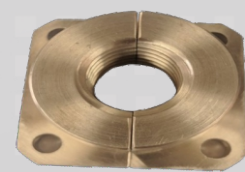
84 Bronze Nut, Op. Side -LH

YFH0225K



100 Bronze Nut, Op. Side - LH

YFH0225J



100 Bronze Nut, Drive Side RH



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DIE CUT SECTION CONTINUED

YDE3917C



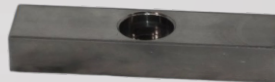
100 Pull Band Key

YDE3917D



84 Pull Band Key

YFH0235



100 Key-Pull Collar

YFH0235E



84 Key-Pull Collar

FEED SECTION

EVOL 84 and 100 FEED TABLE REBUILD KITS

100-350FE04-06 : 100-350 Feed Table Rebuild (Version #1 and 2)

84-350FE04-06 : 84-350 Feed Table Rebuild (Version #1 and 2)

YFA0928-SHFTASY



84 F.T. Shaft Assembly Kit

YFA0969-SHFTASY



100 Feed Shaft Assembly Kit

YFA0929-LINKASY
Includes all assemblies



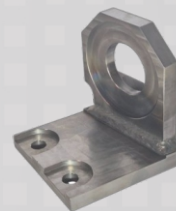
84 Grate Shaft Link Assembly

YFA1067-LINKASY
Includes all assemblies



100 Grate Shaft Link Assembly

YFG0360



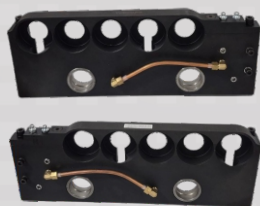
84/100 Spring Bracket

YFA0928 - CNTSUP



84 F.T. CNT Support Assembly

YFA1067 - CNTSUP



100 F.T. CNT Support Assembly

YFA0929 - PIVOT



84 Pivot Assembly

YFA1067 - PIVOT



100 Pivot Assembly

YFE5006



84/100 F.T. Round Body Cyl

5.5x2000-NBR



Rubber Gasket, Cover -2 Meters

WWH10526



M20 Precision Ground Washer

YFE3566A



Core, Feed Wheel

YFE3622



Stud Shaft

YFE3638A



Stud Shaft



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YFE3954



Connecting Rod

YFE4451A



Shaft, 20mm

YFE4451B



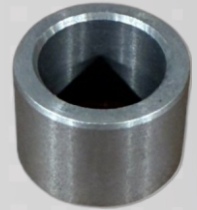
Shaft, 20mm

YFE4451C



Shaft, 16mm

YFE4584A



Bushing, Chamfered 20mm

YFE4584B



Bushing, Chamfered 40mm

YFE4707



Spring Bracket

YFE4708



84/100 Clevis (and 100 Pre 2015)

YFE4708A



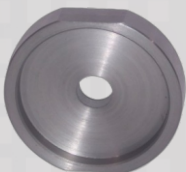
84/100 - 400 Clevis (2016 and Later)

YFE4709



Compression Spring

YFE4710



Plate, Retaining For Spring

YFE7467



12mmx87mm Clevis Pin

YFE7490A



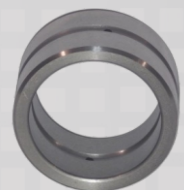
84/100 Feed Grate Shaft Lever Link

YFE7526B



Bushing, Grate Shaft O/S

YFE7527A



Bushing, Grate Shaft Cnts up

YFE7527E



Bushing, Yoke

YFE7527H



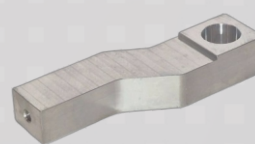
Bushing, Grate Shaft Dr

YFE7691A



Leg for 100 Feed Grate Assy

YFE7691B



Leg for 100 Feed Grate Assy

YFE8150



Link, Engagement

YFE8153



Cam (Hardened)

YFE8198B



84/100 Seal Retainer

YFE8385



84 Bearing Housing (Middle)

YFE8389



84 Link For Grate Drive

YFE8397



84 Adjusting Screw for Grate Drive



FOLDING SECTION

EVOL 84 FOLDING RAIL KITS

EVOL 84 FG20.1	84 Forming Belt Press Roller Kit - Exit 1 and 2
EVOL 84 FG20.1 - 1st	84 Forming Belt Press Rollers At Exit (1st)
EVOL 84 FG20.1 - 2nd	84 Forming Belt Press Rollers At Exit (2nd)
EVOL 84 FG25.1	84 Upper Conveyor Pressure (Blue) Rollers

EVOL 100 FOLDING RAIL KITS

EVOL 100 FG20.1	100 Forming Belt Press Roller Kit - Exit 1 and 2
EVOL 100 FG20.1 - 1st	100 Forming Belt Press Rollers At Exit (1st)
EVOL 100 FG20.1 - 2nd	100 Forming Belt Press Rollers At Exit (2nd)
EVOL 84 FG25.1	100 Upper Conveyor Pressure (Blue) Rollers

FG20.1-1st



Forming Belt Press Rollers 1st

FG20.1-2nd



Forming Belt Press Rollers 2nd

Hardware Included. Specify your machine upon purchase

YFA1067-SPRINGASY



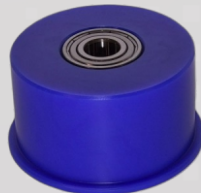
100 Spring Plate Asy

YFA1302-SPRINGASY



84 Spring Plate Asy

YGE1519C



Blue Nylon Roller w/ Bearing

CBB-121816



Oiles Bushing

YGE0318C



Longer Hex Shaft For Form Belt Press Roll

YGE0318F



Shorter Hex Shaft for Form Belt Press Roll

YGE0319B



Forming Belt Support Bearing Shaft

YGE0319H



Pressure Roller Shaft

YGE1517



Joint

YGE1518C



84/100 Arm

YGE1520



Spring

YGE1521



Spring Hanger, M12 1.75x30

YGE2032



84/100-Curved Arm for FG20.1

YGE6017



84/100-L-Shaped for FG20.1

YGE7492



Spring

YGE7495



100 Adjusting Screw



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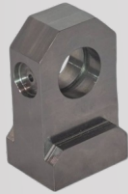


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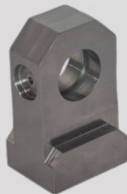


YFE8398A



84 Clevis, RH

YFE8398B



84 Clevis, LH

YFE8480



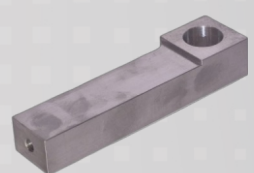
84/100 350 Stopper, Grate Shaft

YFE8686



Pin

YFE8688A



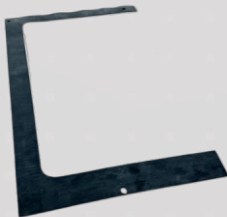
Leg for 84 Feed Grate Assy

YFE8688B



Leg for 84 Feed Grate Assy

YFE8699A



Packing

YFE9291



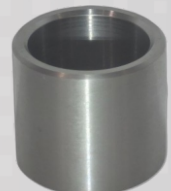
Bearing Nut

YFE9493B



84/100 350 Stopper, Grate Shaft

YFE9558J



100 350 Feed Shaft Tube Spacer

YFE9558K



350 Feed Shaft Tube Spacer

YFE9575A



50mm, 19T Straight Spur Gear

YFE9575B



70mm, 19T Straight Spur Gear

YFE9575C



123mm, 19T Straight Spur Gear

YFE9584A



100 Grate Shaft w/ Tapped End

YFE9586



100 Link For Grate Drive

YFE9626B



84 Link

YFE9626E



100 Link

YFE-GAUGE



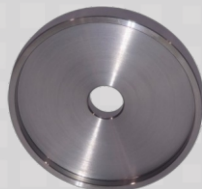
84/100 Feed Grate Height Gauge Set, 1pc

YFG0359



Compression Spring

YFG0362



Plate, Retaining For Spring

YFH0194C-07



Shaft



SLOTTER SECTION

EVOL 84 BOX DEPTH & SLOTTER REBUILD KITS

EVOL 84 SC33.3 84 Box Depth Rebuild Kit
EVOL 84 SC33.4 84 Box depth Rebuild Kit (Partial)
RC84SS 84-350/400 Slotter Kit

EVOL 100 BOX DEPTH & SLOTTER REBUILD KITS

EVOL 100 SC33.3 100 Box Depth Rebuild Kit
EVOL 100 SC33.4 100 Box depth Rebuild Kit (Partial)
RC100SS 100 Slotter Kit

SAUK-ADJ



84/100 Upgrade Kit, Adj Shaft Asy

SAUK-FIX



84/100 Upgrade Kit, Fix Shaft Asy

T-PIN ASY



84/100 T-Pin Asy; 100-400 ADJ

T-PIN ASY 400-FIX



100-400 t-Pin Assembly Fixed

YSA0779NG-A



100-350 Tab Block Asy, Adj w/o Guide

YSA0779NG-F



100 Tab Block Asy, Fixed w/o Guide

YSA0779T-ADJ



100-350 Full Tab Block Asy, Adj.

YSA0779T-FIXED



100 Full Tab Block Asy, Fixed

YSA0805A-19



Knife Block Asy - Fixed

YSA0805A-20



Knife Block Asy - Adj

YSA0805A-23



84/100 Universal Shaft Asy

YSA0805A-24



84/100 Universal Shaft Asy

YSA0805A-ADJ



84~350 Full Tab Block Asy, Adj

YSA0805A-FIXED



84~350 Full Tab Block Asy, Fixed

YSA0805NG-A



Tab Block Asy, Adj w/o Guide

YSA0805NG-F



Tab Block Asy, Fixed w/o Guide

YSA1068H-ADJ



100~400 Tab Block Asy, Adj

YSA1068H-FIXED



100~400 Tab Block Asy, Fixed

YSA1068NG-A



Tab Block Adj Asy w/o Guide

YSA1068NG-F



Tab Block Fixed Asy w/o Guide

YSA-SHAFTASY



YSE4359-03



Knife Block Asy Fixed

YSE4359-04



Knife Block Asy Adj

YSE4359-07



84/100 Universal Shaft Asy



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YSE5397A-06



YSE7325ABS



YSE7325FBS



YSE7325UBS



YSE7450-09



YSE7450-10



YSE7450C-06



YSE7450D-07



62-14604A



M10x24 DOWEL



YSE0177



84/100/400 Knife Block Asy Fixed

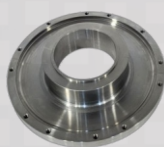
84/100/400 Knife Block Asy Adj

Box Depth Bushing

M10x24 Dowel Pin

100 Internal Ring Gear

YSE0202A



YSE0206A



YSE0206B



YSE0214B



YSE0679E



YSE1383A



100 Bed, Box Depth

100 Double Gear

100 Double Gear

Cluster Pinion

115 Bronze Gear 54T Box Depth

100 Bronze Gear 55T Box Depth

YSE1383C



YSE1527E



YSE1991



YSE1993E



YSE1993F



YSE1996



100 Bronze Gear 55T Box Depth

100 Bearing Housing

Spacer

84 Spline Shaft

100 Spline Shaft

100 Bearing Housing

YSE3434



YSE3555



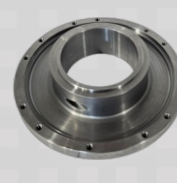
YSE3557



YSE3558A



YSE3559



YSE3560



84 Internal Ring Gear

84 Bronze Gear 54T Box Depth

84 Double Gear

Cluster Pinion

84 Bed Box Depth

84 Bearing Plate Drive Side

YSE5296B



84 Rotary Ring Dr/Op (Split)

YSE5296D



84 Rotary Ring Tab/Center

YSE5476D



100 Rotary Ring Dr/Op (Split)

YSE5476F



100 Rotary Ring Tab/Center

THREEBOND 1212



White Silicone Gasket

YSA0805A-05



84 Lead Guide Fixed

YSA0805A-06



84 Trail Guide Adjustable

YSA0805A-07



84/100 T-Pin

YSA0805A-08



84/100 Bronze Bushing

YSA0805A-09



Spring

YSA0805A-11



84 Top Plate for Tab Block

YSA0805A-21



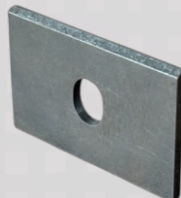
84/100 Side Cover Fixed

YSA0805A-22



84/100 Side Cover Adjustable

YSA0805A-25



84/100 Friction Plate

YSA0805A-26



Brass Shim Set

YSA0805A-A



84 Main Body Block Adjustable

YSA0805A-F



84 Main Body Block Fixed

YSE2859



Spring

YSE3727A



84/100 Stopper

YSE3743



84/100 Bronze Bushing

YSE3744P



100 Lead Guide Fixed

YSE3744R



100 Trail Guide Adjustable

YSE3745



100 Top Plate for Tab Block

YSE3746



84/100 T-Pin

YSE4330A



100 Timing Key

YSE4359-05



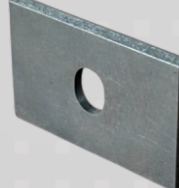
84/11 Side Cover Fixed

YSE4359-06



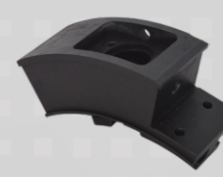
84/100 Side Cover Adjustable

YSE4359-09



84/100 Friction Plate

YSE4732



84 Main Body Block Fixed

YSE4733



84 Main Body Block Adjustable

YSE4734A



84 Lead Guide Fixed

YSE4735A



84 Trail Guide Adjustable

YSE4736



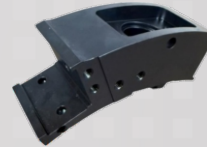
84 Timing Key

YSE4999



100-400 T-Pin, Fixed

YSE5069E



100 Main Body Block, Fixed

YSE5070E



100 Main Body Block, Adjustable

YSE5094C



100 Lead Guide, Fixed

YSE5094D



100 Main Body Block, Adjustable

YSE5399



100-400 Bronze Bushing, Fixed

YSE5399A



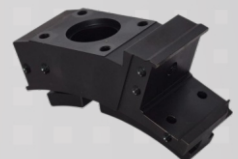
100-400 Bronze Bushing, Fixed

YSE5452



100-400 Main Body Block, Fixed

YSE5453



100-400 Main Body Block, Adj.

YSE5458



100-400 Fixed Dual Knife Block

YSE5459



100-400 Fixed Rear Knife Spacer

YSE5460



100-400 Fixed Front Knife Spacer

YSE5461



100-400 Adjustable Top Plate

YSE5463B



100-400 Back Knife Block, Fixed

YSE7354



100-400 Side Cover, Fixed

YSE7355



100-400 Side Cover, Adjustable

YSE7356



100-400 Lock Front Bolt, Fixed

YSE7357



100-400 Lock for Front Bolt, Adj.

WWG0732



100 Stripper Bolt, Center

WWG0733



100 Stripper Bolt, #2/3

YSE0159



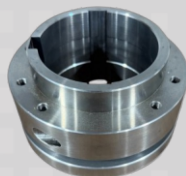
84 Upper/Lower Slotter Key

YSE0160



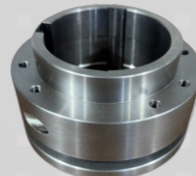
84 Upper/Lower Dr Slotter Key

YSE2363A



100 Upper Secondary Head #1/2

YSE2363B



100 Upper Secondary Head #3

YSE3785R



100 Crusher, Lower Primary #4

YSE4172



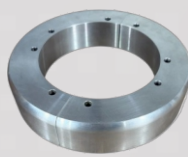
84 Bearing Plate Op Side

YSE4371



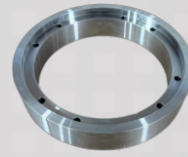
Bushing

YSE4424B



84 Crusher-Lower Primary Creaser #4

YSE4424C



84 Crusher-Lower Primary Creaser #1

YSE4441



Shaft

YSE4447



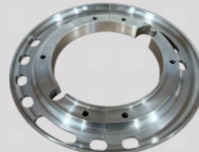
Bracket

YSE4731P



84 #2/3 Knife Cover

YSE4731Q



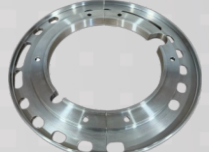
84 Center Knife Cover

YSE5081M



100 Cover

YSE5081N



100 Cover

YSE5223D



100 Key-Upper Slotter Center

YSE5223E



100 Key-Lower Slotter Center

YSE5322



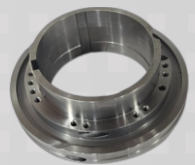
84 Head-Lower Slotter #4

YSE5348



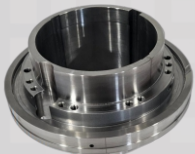
84 Head-Lower Primary Creaser #1

YSE5352



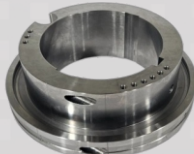
84 Head-Upper Slotter #2/3

YSE5353



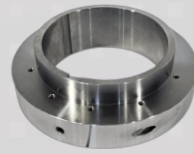
84 Head-Upper Slotter #1

YSE5354



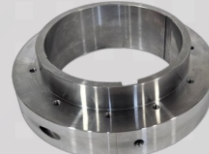
84 Head Upper Slotter Center

YSE5356



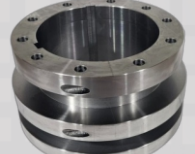
84 Head-Lower Slotter Cntr

YSE5356A



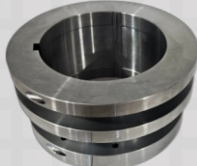
100 Head-Lower Slotter Center

YSE5357



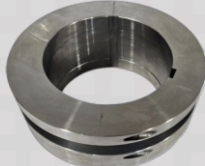
84 Head-Lower Slotter #1

YSE5357A



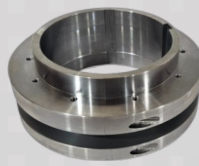
100 Head-Lower Slotter #1

YSE5358



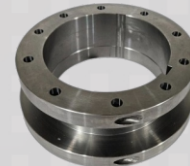
84 Head-Lower Slotter #2/3

YSE5358B



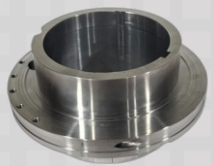
84-400 Head-Lower Slotter #2/3

YSE5379



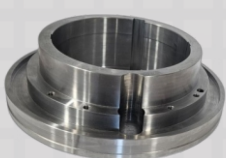
100 Head-Lower Slotter #4

YSE5401B



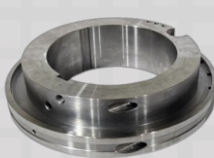
100 Head-Upper Slotter #1

YSE5402A



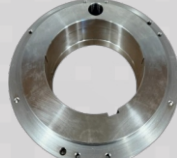
100 Head-Upper Slotter #2/3

YSE5403B



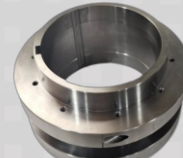
100 Head-Upper Slotter Center

YSE5404



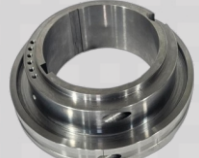
100 Head-Upper Slotter #4

YSE5411A



100 Head-Lower Slotter #2/3

YSE5449A



84-400 Head-Upper Slotter Center

62-18306D



62-18306G



62-18306H



YCE3562A



YCE4492



YCE4492A



YCE5145A



YDE2722A



YDE3979



YDE3980



YDE3980A



YDE4608



YDE4609



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YDE6494



YDE7324



YDE7325



YGE2167



YGE5754B



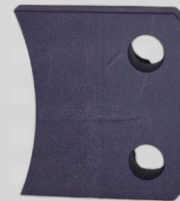
YGE5754C



YGE6673



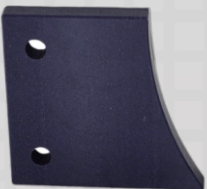
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YSE1540B



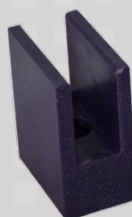
YSE1567A



YSE1568B



YSE4204A



YSE4204B



YSE4204C



YSE4204E



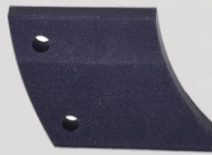
YSE4263A



YSE4265



YSE4266



YSE4267



YSE4268



YSE4594



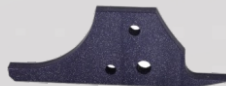
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YSE4853



YSE4869



YSE4885



YSE5385A



YSE5385B



YSE5784



YSE5785



YSE6057



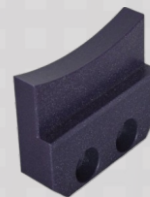
YSE6058



YSE6059



YSE6483



YSE6857



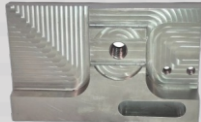
PRINT SECTION

YPE9646A



Bracket

YPE9646B



Bracket

TOOLKIT



Gage Kit for EVOL 84 / 100

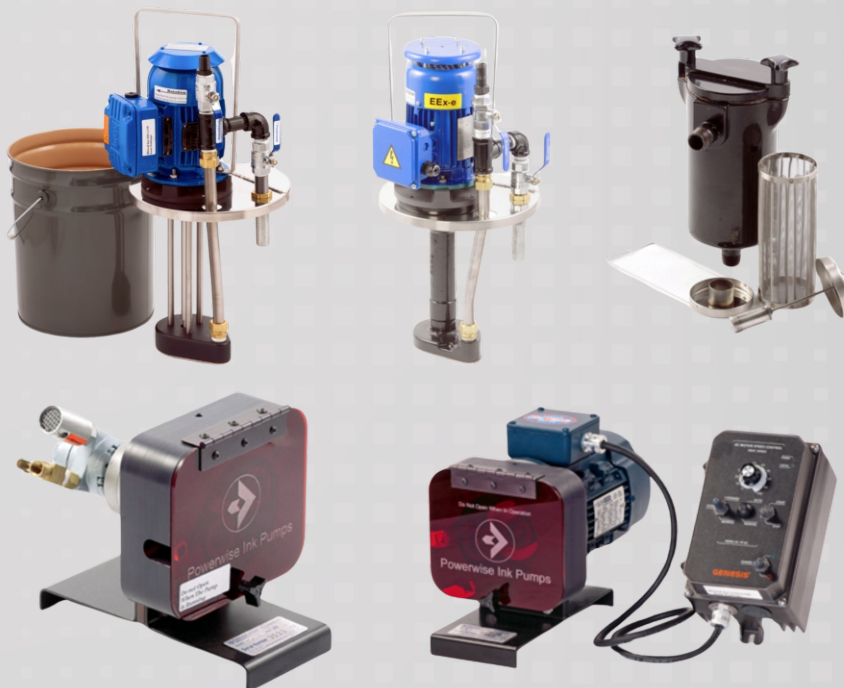


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- Versatile Across Industries
- Adjustable Speed & Torque Ratios



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MATERIAL HANDLING & INDUSTRIAL COMPONENTS

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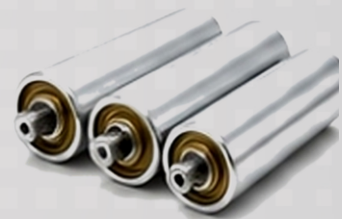
- Classical V-Belts
- Banded V-Belts
- Cogged V-Belts
- Metric V-Belts

• Conveyor Belting



- PVC Belting
- Rubber Belting
- Food Grade Belting
- Custom Fabrication
- Endless Splicing

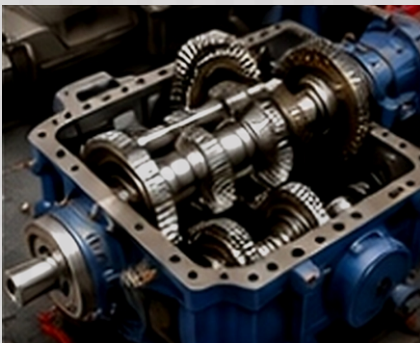
• Conveyor Rollers



- Gravity Rollers
- Driven Rollers
- Idlers
- Replacement Conveyor Components

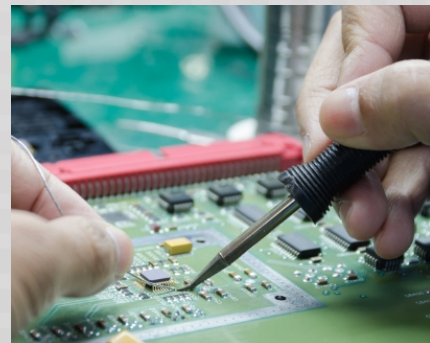
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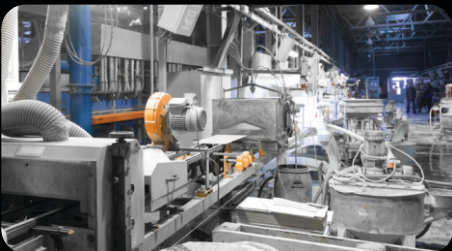


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